

# Geo Tech Note:

## Gear Ratio Of The Worm Gear Legs

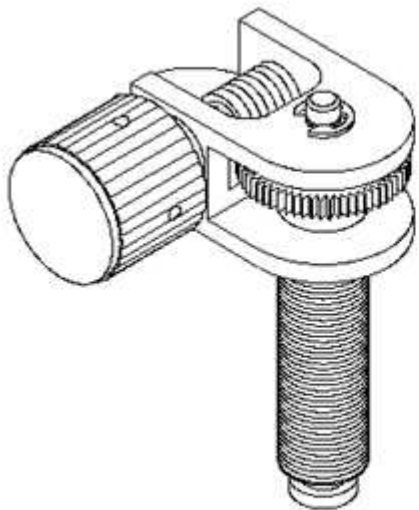


To level the X- and Y-axes of the [Model A603 Geodetic Platform Tiltmeter](#), the user turns a knob that raises or lowers an invar screw by means of a worm gear assembly. One complete 360° turn of the knob turns the screw by 6°, or 1/60 of a revolution. The 1/2-inch diameter screw has a pitch of 40 threads per inch, so that one revolution of the knob raises or lowers the screw by:  $1/60 \times 1/40 \text{ inch} = 1/2400 \text{ inch} = 0.0106 \text{ mm}$ .

The invar screw on each axis is exactly 200 mm from the stationary pivot point in the corner of the tiltmeter. The tilt change produced by a full revolution of the knob is therefore:  $0.0106 \text{ mm}/200 \text{ mm} = 0.000053 = 53 \text{ microradians}$ .

The user easily can adjust the knob in steps of 10° or smaller. A 10° turn of the knob is equal to:  $53 \text{ microradians} \times 10^\circ/360^\circ = 1.47 \text{ microradians}$ .

Conversion factor: 4.848 microradians = 1 arc second



Model A603 Worm Gear Leg Assembly