



RS485, ASCII, MODBUS PIN ASSIGNMENT

PIN	ASSIGNMENT
1	DATA-, [RS485]
2	DATA+, [RS485]
3	N/C
4	N/C
5	GND
6	N/C
7	N/C
8	PWR -
9	PWR +

RS232 PIN ASSIGNMENT (DO NOT EXCEED 15m (49 FT) IN CABLE LENGTH)

PIN	ASSIGNMENT
1	N/C
2	RXD [RS232]
3	TXD [RS232]
4	N/C
5	GND
6	N/C
7	N/C
8	PWR -
9	PWR +

NOTES:

- UNITS: $\frac{[mm]}{IN}$
- UNIT IS AVAILABLE IN TWO VERSIONS; SINGLE AXIS (X AXIS), DUAL AXIS (X & Y AXIS). DUAL AXIS SHOWN HERE
- DATUM **- A -** AND **- B -** ARE DEFINED AS REFERENCE SURFACES.

APPLICATION		DIMENSIONS ARE IN INCHES AND APPLY TO PART BEFORE FINISHING
USED ON	NEXT ASSY	TOLERANCE UNLESS SPECIFIED
		TWO PLACE DECIMALS (.00) ± .01 THREE PLACE DECIMALS (.000) ± .005 ANGLES ± 1° RAW MATL - COMMERCIAL STANDARD
MATERIAL		
ALUMINUM		
FINISH		
ANODIZE		



MANCHESTER, NH
TRIPLETT MODUTEC A&M EMICO

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SCALE 1:1	CAGE CODE 33005	SHEET 1 OF 1