ENGINEERED SENSOR SOLUTIONS

Geotechnical & Structural Engineering

Tilt monitoring is a low cost, high accuracy monitoring method for geotechnical and structural engineering. Using tiltmeters, geotechnical engineers can directly monitor tilt deflection on structural components, sag on bridge decks and girders, settlement on building foundations, landslide slope stability, pitwall failures, and many other modes of structural movement. Because tiltmeters measure absolute position with respect to gravity, engineers can directly monitor and evaluate structural movement and performance over time. Tilts are also easily converted to mm/m



displacement to create linear movement profiles. With no internal moving parts to break or wear-out, tiltmeters maintain excellent repeatability over time, and many Jewell tiltmeters have been in service for over 15 years! Jewell's high precision tilt sensors deliver reliable, high accuracy performance for geotechnical monitoring projects worldwide; contact us today about your engineering project.

Specialized Research

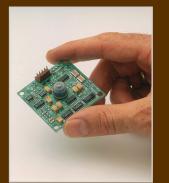


For over 30 years, Jewell tilt sensors have delivered high performance for scientific research applications. Our 500- Series products deliver unrivaled performance in the fields of geophysical and geodetic research, with up to 5 nanoradian resolution, while our 700 Series is the instrument of choice for volcanology research. Jewell's miniature tilt sensor packages offer similar precision for high-energy physics applications on synchrotrons and linear accelerator labs, where small size and peak performance are key. When precision and accuracy are essential, scientists choose Jewell Instruments.

Jewell's high precision tiltmeters and inclinometers are preferred by volcanologists, seismologists, geophysicists, high-energy physics researchers, synchrotron laboratories and radio telescope engineers worldwide.

OEM & Industrial

Jewell Instruments offers a variety of low cost, high performance tilt sensors, ideal for OEM and industrial applications. With analog, digital, and 4-20mA output options you can customize Jewell sensors to your specific application requirements. Small and lightweight, Jewell's OEM sensor packages mount directly to critical system components without affecting performance. Our digital sensors also come with advanced, built-in firmware features including sample/hold, null-set, and high/low tilt switch & trigger functions. Jewell sensors are the instruments of choice for OEM providers worldwide; applications include robotics, industrial milling machinery, 4-20mA PLC systems, hydropower & dam gate equipment, and specialized scientific instrument packages



Custom Sensor Solutions



lewell Instruments designs and manufactures a large selection of custom tilt sensor solutions for customers worldwide. From the enclosure to the electronics, our skilled engineering and sales staff can customize the ideal tilt sensor for your application. ewell Instruments has provided custom sensor setups for deep-ocean research, offshore oil platforms, aerospace equipment, satellite testing facilities, radar positioning and control and more. No matter the requirements Jewell Instruments can design a sensor package to meet all your needs. Call us and see how our precision sensor solutions can help you make sense out of motion!

Other Product Groups Available:



Rail Transportation Selector Guide



Guide

Jewell Instruments is a world leader in the manufacture and distribution of panel meters, avionics components, inertial sensors, and precision solenoids. From sales and design, manufacturing and testing, and delivery and support, Jewell Instruments offers complete customer care and engineering expertise. We also offer two, fully modernized manufacturing facilities, one in Manchester, New Hampshire and one in Barbados, West Indies to handle the most stringent manufacturing requirements with a cost-competitive advantage.

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Force-Balanced Precision Inclinometer Selector

Force-Balanced Precision Accelerometer Selector Guide

Electrolytic Tilt Sensors and Accessories Selector Guide







Jewel Instruments

FEATURING: Electrolytic Tilt Sensors and Accessories

Jewell's electrolytic tiltmeters and inclinometers are high performance, rugged tilt transducers designed to measure angle and deflection using an absolute gravity reference. Our precision electrolytic sensors respond to changes in slope as small as 5 nanoradians (0.01 arcsec), delivering exceptional performance for scientists, geotechnical engineers, measurement and control equipment, and industrial machinery. All Jewell tiltmeter packages also come with available DC analog, 4-20mA, or digital ASCII output, for peak signal performance.

Custom Application-Specific Solutions

Jewell Instruments provides both standard and custom solutions for a diverse group of industries, such as aerospace, medical, industrial, telecommunications, and and industrial test equipment rail markets. We manufacture our components completely in-house and work directly with our clients, maintaining control over the entire development processes. Our legacy of experience and success, and the expertise of our engineering team, mean customers benefit from extensive resources at their disposal. works with customers to produce

Connecting Experience, **Quality & Expertise**

For over 60 years, Jewell Instruments has provided commercial and industrial sensors and joint planning between our and controls, meters and avionics, solutions to a range of global markets. Our ISO 9001:2008 certification ensures that our customers receive products and systems with the dependability and shorten lead-times and bring reliability that their applications demand. Jewell Instruments' experienced engineering team high quality, reliable products that meet or exceed their requirements.

Exceptional **Customer Service**

We specialize in reliability, value and responsiveness. Cooperation engineering groups and our clients drive our customer care experience We work as an extension of our customers' engineering and manufacturing teams to solve problems, improve applications, more value to their products and services. Superb customer support is the cornerstone of our many successful, long-term customer relationships.

Jewell Facilities

Jewell offers two, fully modernized manufacturing facilities, one in Manchester, New Hampshire and one in Barbados, West Indies.



Manchester Facility



Barbados Facility



	900 Series							800 Series							700 Series				600 Series 500 Series		
	A900 Analog Clinometer	C900 Tulip 420	MD908 IRIS Tilt-switch & Controller	A904-T Clinometer	C904 Clinometer 420	MD900-T Digital Clinometer	A906 Little Dipper	A801 Tuff Tilt	C801 Tuff Tilt 420	D801 Tuff Tilt Digital	A802 DeepWater	C802 DeepWater 420	D802 DeepWater Digital	800P Portable Tiltmeter	A701-2 Platform Mou	D701 nt Digital Platform Mount	A711-2 Floor Mount	D711 Digital Floor Mount	A601-2 Platform Tiltmeter	LILY Self-Leveling Borehole Tiltmet	
					Area 1 Area 1 Area 1	The second secon															
ures & Benefits	Small modular design User programmable sampling features Analog, digital, or 4-20mA output available Convenient OEM package			GPS Compatible – Trimble, NMEA XDRWaterproof to 72 psiRobust IP65 housingHigh accuracy, low driftPrecision meets affordabilityEmbeds directly into soil,Analog, 4-20mA, or digital output availableconcrete, or slurry walls			Highly repeatable – up to 0.0002° or better Rugged IP65 waterproof design Excellent linearity over total range			+3500 psi pressure rating Heavy duty 316 SS enclosure (6Al-4V Ti available) Highly corrosion resistant, excellent for marine applications			<0.0002 mm/m sensitivi- ty in a handheld package Out of the box "plug and play" operation Robust 304 SS, waterproof design	age Powerful electronics drive cables to 1000m in length		5	Built in micrometer leveling legs, two switchable gains and two low-pass filter settings. <25 nrad res- olution, zero long-term drift. Output is a stable	Ultra-high 5 nanora resolution +/-10 Self-Leveling r Powerful firmware: selectable sample/ on-board memory, a			
plications	Machine control systems ROV's, Robotics, Autonomous vehicle control Scientific instrument packages Data buoy pitch and roll measurement			Platform leveling & positioning La Machine/construction equipment, position & guidance Pi Construction monitoring ex PLC control systems Bi			Slope stability studies Landslide monitoring Pit-wall and excavation stability Building foundation monitoring	High precision measurement and control Radial gate, radar platform, & industrial machinery positioning Geotechnical & structural engineering (building, bridge, & construction monitoring)			Critical position/leveling on dry docks, offshore platforms, & marine equipment Subsea trenching and equipment positioning Deep ocean research Marine construction equipment guidance systems			Construction monitoring Tilt surveying Excavation & pit-wall deflection/stress Structure monitoring	Radio telescope & radar antenna/platform leveling and positioning Advanced physics, astronomy, and geophysical research High accuracy geotechnical engineering; bridge deflection, sag, and pier monitoring Precision component alignment and metrology applications		±8 DC voltage (±16 VDC differential). Volcano monitoring, high-precision geotech- nical engineering, bridge deflection monitoring, precision metrology, radar platform leveling	Geodetic, Volcano, Geophysical Resea			
formance Specs																					
r Range ¹	±10° ±25° ±50°	±10° ±25° ±50	° ±10° ±25° ±50°	±10° ±25° ±50°	±10° ±25° ±50°	±10° ±25° ±50°	±12° ±30°	±0.5° ±3° ±50°	±0.5° ±3° ±50°	±3° ±50°	±3° ±50°	±3° ±50°	±5° ±50°	±5°	±0.46° ±8°	±0.5° ±5°	±0.46° ±8°	±0.5° ±5° ±70°	±0.115° ±0.235		
tion tability	0.005° 0.01° 0.02°	0.005° 0.01° 0.02	° 0.002° 0.004° 0.01°	0.005° 0.01° 0.02°	0.005° 0.01° 0.02°	0.002° 0.004° 0.01°	<0.005° <0.01°	.0001° 0.0006° 0.01°	0.0001° 0.0006° 0.01°	0.0001° 0.002°	0.0006° 0.01°	0.0006° 0.01°	0.002° 0.02°	0.0001°	.000005° .00005°	0.00005° 0.0005°	.000005° .00005°	.000057° 0.00057° 0.001°	<pre><0.025 µrad <0.05 µrad .000057° .00011°</pre>		
	0.02° 0.02° 0.02°	0.01° 0.02° 0.04	° 0.01° 0.01° 0.02°	0.02°	0.01° 0.02° 0.04°	0.01° 0.01° 0.02°	0.01° 0.02° 4.0 10.0	0.0002° 0.001° 0.02°	0.0002° 0.001° 0.02°	0.0003° 0.004°	0.001° 0.02° 0.6 10.0	0.001° 0.02° 0.375 6.25	0.002° 0.02°	0.004°	.000057°.00011° .000057 1.0	<0.0002° 0.0005°	.000057°.00011° .000057 1.0	<0.0002°0.00057°0.001°		0.005 µrad	
Factor Factor Unit	4.0 10.0 25.0	1.25 3.125 6.25 °/mA	-	4.0 10.0 25.0	1.25 3.125 6.25 °/mA	-	4.0 10.0 °/V	0.1 0.6° 10.0°	.0625° 0.375° 6.25° °/mA		°/V	°/mA	_		°/V		.000057 I.0 °/V		0.25 0.5 µrad/mV	-	
nearity, Half span (%) ²	1 2.5 7	1 2.5 7	1.0	1 2.5 7	1 2.5 7	1.0	0.8 1; 4	< 1.0 1.0 0.5	< 1.0 2.0 0.5	<0.1 <0.1	1.0 0.5	1.0 0.5	.2 .2	1.0	2 1.5	0.4 0.1	1.0 1.0	0.4 0.1 0.1	1.0	0.2	
nstant (sec)	0.15	0.15	0.15	0.15	0.15	0.15	0.15	1.75 1.75 0.15	0.15 0.15 0.15	0.15 0.15	1.75 0.15	0.15 0.15	0.15 0.15	0.40	7.5, 0.5 7.5, 0.4		7.5, 0.5 7.5, 0.5	0.15 0.15 0.15	7.5, 0.5	0.50	
Coefficient (%/ ° C) ³	±0.03	±0.03	±0.03	±0.03	±0.03	±0.03	±0.03	±0.02 ±0.02 ±0.02	±0.04 ±0.04 ±0.1		±0.02 ±0.02	±0.04 ±0.01	±0.02 ±0.02	±0.05	±0.05	±0.02	±0.05	±0.02 ±0.02 ±0.05	0.05	±0.02	
Coefficient (bias/°C) ⁴ (arc sec)	10-20	10-20	10	±10	10-20	<10	±5	±0.0002	±0.0002 ±0.0002 ±0.002	2 ±0.0002 ±0.004	±0.7 ±7.2	±0.7 ±7.2	±0.07 ±14.4	±3.6 arc sec	±0.00017 ±0.001	±0.0002	±0.00017 ±0.001	±0.002 ±0.002 ±0.004	±3.0 µrad	±3.0 µrad/°C	
trical																				X-tilt, Y-tilt, °C, S/N	
e Channels	X-tilt, Y-tilt, °C	X-tilt, °C	X-tilt, Y-tilt, °C, S/N	X-tilt, Y-tilt, °C	X-tilt, °C	X-tilt, Y-tilt, °C, S/N	X-tilt, Y-tilt, °C	X-tilt, ° C	X-tilt, Y-tilt, °C	X-tilt, Y-tilt, °C, S/N	X-tilt, °C	X-tilt, Y-tilt, °C	X-tilt, Y-tilt, °C, S/N	X-tilt, °C	X-tilt, Y-tilt, °C	X-tilt, Y-tilt, °C, S/N	X-tilt, Y-tilt, °C	X-tilt, Y-tilt, °C, S/N	X-tilt, Y-tilt, °C	Compass, Timestam	
Dutput	±2.5V DC, 0-5V DC	4-20mA	RS232/RS422	±2.5V DC, 0-5V DC	4-20mA	RS232/RS422	±3V DC	±5 or ±10V DC	4-20mA	RS232/RS422	±5V DC	4-20mA	ASCII, RS232/RS422	±5V DC	±8V DC	RS232/RS422	±8V DC	RS232/RS422	±8VDC; ±16VDC	RS232/RS422	
equirements	8-24V DC	112-29V DC	7-28V DC	8-24V DC	12-29V DC	7-28V DC	8-24V DC	8-18V DC	12-29V DC	7-28V DC	9-24V DC	12-29V DC	7-28V DC	9-24V DC	±11 to ±15V DC	7-28V DC	±11 to ±15V DC	7-28V DC	±11 to ±15 VDC	7-28V DC	
ronmental																					
ing Temperature Range	-40° to +85°C	-40° to +85°C	-40°C to +85°C	-40° to +80°C	-40° to +85°C	-40° to +85°C	-25° to +70°C	-25° to +70°C	-40° to +85°C	-40° to +85°C	-25° to +70°C	-40° to +85°C	-25° to +70°C	-25° to +70°C	-25° to +70°C	-40° to +85°C	-25° to +70°C	-40° to +85°C	-25° to +70°C	-25° to +85°C	
e Temperature Range	-40° to +85°C	-40° to +85°C	-40°C to +85°C	-40° to +85°C	-40° to +85°C	-40° to +85°C	-25° to +70°C	-30° to +100°C	-40° to +85°C	-40° to +85°C	-30° to +100°C	-40° to +85°C	-30° to +100°C	-30° to +100°C	-30° to +100°C	-40° to +85°C	-30° to +100°C	-40° to +85°C	-30° to +100°C	-30° to +100°C	
epth Rating	-	-	-	IP65	IP65	IP65	72 psi, Waterproof	IP65	IP65	IP65	3500 psi, Submersible	3500 psi, Submersible	3500 psi, Submersible	IP65, Waterproof	Waterproof Epoxy	IP65	Waterproof Epoxy	IP65	IP50	3000 psi, Submersib	
nanical																					
	0.5 oz. (15 g)	0.5 oz. (15 g)	1.1 oz. (31 g)	16 oz. (400 g)	16 oz. (400 g)	19 oz. (550 g)	12 oz. (350 g)	24 oz. (600 g)	17.6 oz. (500 g)	24 oz. (600 g)	11 lb. (5 kg)	11 lb. (5 kg)	11 lb. (5 kg)	6 lb. (2.7 kg)	3 lb. (1.4 kg)	3 lb. (1.4 kg)	3 lb. (1.4 kg)	3 lb. (1.4 kg)	3 lb. (1.4 kg)	10 lb. (4.5 kg)	
ions in cm (LxWxH)	5.1 x 5.1 x 1.6			12 x 8 x 6	12 x 8 x 6	12 x 8 x 6	23 x 3.9 0.D.	12 x 8 x 6	12 x 8 x 6	12 x 8 x 6	15.2 x 10.2 x 8.9	15.2 x 10.2 x 8.9	15.2 x 10.2 x 8.9	11.1 x 6.2 x 3.2	15 x 15 x 10	15 x 15 x 10	15 x 15 x 10	15 x 15 x 10	15 x 15 x 10	91.5 x 5.1 0.D.	
		11 x 2.3 x 2.3	6.7 x 6.7 x 2.5																		
	11 x 2.3 x 2.3			Powder Coated,	Powder Coated,	Powder Coated,	ABS Plastic	Powder Coated,	Powder Coated,	Powder Coated,	316 SS	316 SS	316 SS	304 SS,	Anodized,	Anodized,	Anodized,	Anodized,	Anodized & painted	304 SS,	

NOTE: Specifications are subject to change without notice. For complete specifications, instrument capabilities, and ordering information please visit www.jewellinstruments.com 1 - Custom Ranges also available on request 2 - Linearity represents maximum deviation from linear regression line, typical; <.05% linearity or better achievable using a 5th order polynomial 3 - Ks = % change in scale factor per °C 4 - Kz = bias shift per °C .











.115° ±0.235	±330 µrad
25 µrad <0.05 µrad	0.005 µrad
0057° .00011°	0.005 µrad
0.25 0.5	-
µrad/mV	-
1.0	0.2
7.5, 0.5	0.50
0.05	±0.02
±3.0 µrad	±3.0 µrad/°C

LILY
Self-Leveling
Borehole Tiltmeter

