

## EFFECT OF CROSS-AXIS INCLINATION ON THE SCALE FACTOR OF 756-SERIES MID-RANGE MINIATURE TILT SENSORS

Tilt sensors are calibrated by tilting them in a vertical plane and measuring their outputs at known angles. If a sensor is subsequently inclined by the cross-axis angle  $\beta$  (Figure 1) and again rotated in a vertical plane, its output at the same known angles will be different than in the initial calibration.

We evaluated the cross-axis performance of a Model 756-1172 Tilt Sensor by inclining and then calibrating it at cross-axis angles from  $-20^\circ$  to  $+20^\circ$ . A signal conditioning module with analog voltage output (Jewell Instruments Model 84828) was used in the calibrations. In each test, we tilted the sensor in  $0.5^\circ$  steps over its full range of  $\pm 10^\circ$ .

Calibration of this sensor yielded an obvious cosine relationship between the scale factor and the cross-axis inclination (Figure 2). The maximum scale factor occurred at a cross-axis angle of  $4^\circ$ . The cosine relationship can be summarized with the equation:  $y = \cos(\beta + 4^\circ)$  where  $y$  is the normalized scale factor ( $^\circ/\text{Volt}$ ).

The  $4^\circ$  offset is a function of the asymmetrical platinum electrode placement within the electrolytic sensor and will vary slightly from sensor to sensor.

**Conclusion:** There is a cosine relationship between sensor output and cross-axis inclination. When necessary, this effect can be measured and compensated to improve accuracy.

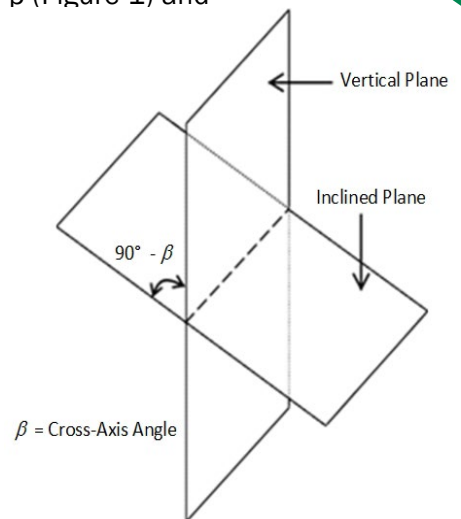


Figure 1

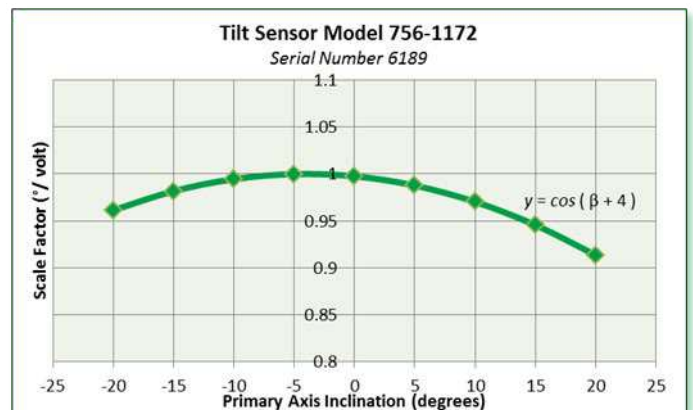


Figure 2